Material diesel fuel savings, diminished CO2 emissions, increased product resiliency, reduction in product loss, increased shelf-life, reduced equipment burnout, and decrease in equipment downtime.



Green World Tek

Phase Change Material Products

Introducing the ATTS System

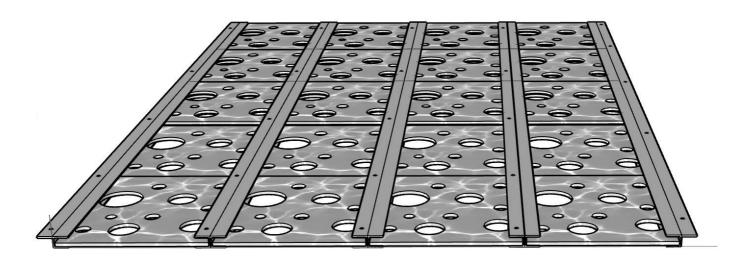
Refrigerated Transport Energy Solutions



ISSUE DATE: 01/27/2023



Reduce Fuel Consumption by up to 50%, Conservatively



Active Thermal Transport System (ATTS)





MAINTAIN PRODUCT QUALITY WHILE GREATLY REDUCING FUEL COSTS

Who is Green World Tek

Green World Tek, LLC is a smart materials company whose family of PCM products impact our daily lives. The mission - to develop and manufacture smart and sustainable materials to decarbonize our footprint and enable human health - is focused on creating a sustainable shared value for all, through the use of smart materials. Since its founding in 2011, our PCM manufacturer, **Phase Change SolutionsTM**, has completed over 20,000+ projects in trucks, buildings as well as telecom and data shelters.

The Opportunity

One of the largest applications of phase change material (PCM) today is in the storage and transportation of food, pharmaceuticals, vaccines, and other perishables—also known as cold chain. Our proprietary PCM platform helps solve complex and expensive supply chain challenges like product spoilage, regulatory non-compliance, and cost containment, throughout the distribution and storage life cycle of a wide variety of temperature-controlled goods, all while greatly reducing fuel costs.

The Product and Service

Phase Change SolutionsTM Bio PCMTM enables temperature control across multiple temperature ranges, including cryogenically frozen, frozen, sub-zero, refrigerated, cool, and room temperature options with single-use and reusable products. Our range of solutions allows precise load temperatures to be maintained for 24-120 hours, ensuring safe shipments of high-value goods around the world. Subsequently, the truck's refrigeration system doesn't turn on or cycle as frequently thus greatly reducing the need to add additional fuel or leave trucks running overnight or indefinitely.

ENRG Panel™ is a 24" x 20" rugged polymeric shell filled with PCM phase change material that uses a lock-in-place track system for installation on walls and ceilings, even in refrigerated transport trailers. Once mounted, the panel absorbs and releases thermal energy to reduce the need for refrigeration or HVAC cooling and heating.

If desired, Green World Tek offers full-service domestic installation services through its network of national, certified installers.

The Value

Performance is determined by two key metrics: the melt/freeze transition temperature and the heat absorption capacity. The PCM in the ENRG Panel is engineered to have a melt/freeze transition temperature, referred to as the "Q Value," that is close to the control temperature of the space where the ENRG Panel is installed.

The ENRG Panel is only one inch thick and comes delivered fully assembled. Installation in reefer trucks takes only a few hours. The recommended number of ENRG Panel is 136-148 depending on surface area and monthly energy usage. Depending on outside temperatures, savings can payback the fully installed cost within 2 years.

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REEFER TESTING DATA

Test 1: Studies showing decrease in compressor usage with/without ATTS at comparable trailer temps.

COMPRESSOR

(Date	PCM Status	Set Point	On Temp	Off Temp	On Time %	Off Time %
Run 1	3/18/22	Without	34°	60°	55°	57	43
KUITT (5/7/22	Wi th	34°	61°	61°	8.6	91.4
Run 2	3/9/22	Without	30°	46.5°	48.5°	68	32
KOITZ (5/10/22	With	30°	53.5°	69.7°	14	86
D 0	4/4/22	Without	-2°	58.8°	51.2°	49	51
Run 3	4/7/22	With	-2°	54.7°	51° (33	67
Run 4	7/18/22	Without	36°	75°	o	100	0
(4/13/22	With	35.1°	71°	61°	30	70
Run 5	7/21/22	Without	27°	86°	o	100	0
KOITS (4/20/22	With	26.1°	88.4°	81.7°	34	66
Run 6	3/21/22	Without	-9.9°	73.8°	o	100	0
(4/8/22	Wi th	-9.9°	51°	49.8°	5	95

Test 2 Data: Comparable compressor fuel reduction with and without ATTS.

<u>Unit</u>	Year	ATTS	Fuel Burn	
400730	2015	w/o	16.7 gals	
		with	2.7 gals	84% reduction using ATTS on the same older trailer.

<u>Unit</u>	Year	ATTS	Fuel Burn	
R2383	2019	w/o	4.5 gals	40% More than the older trailer with ATTS
R2369	2019	w/o	5.4 gals	50% More than the older trailer with ATTS

*Older trailers with ATTS perform better than a new trailer without ATTS.

Trailer #400730

Trailer Manufacturing Date: June 2015 Refrigeration Unit: Carrier 7300 x4 Trailer Load:

Frozen Pizzas (23,600lbs)

Set Temperature Within Trailer: 0° F

Trailer #R2383 & R2369

Trailer Manufacturing Date: October 2019 Refrigeration Unit: Carrier 7300 x4

Trailer Load: Frozen Pizzas (23,600lbs)

Set Temperature Within Trailer:

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0° F



The Gallery



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